

Shapton Lapping Disc Instructions

Step 1

Wet the surface of the waterstone.

Step 2

Dress the surface of the waterstone in circular motions while applying a moderate force. Only a small layer needs to be removed from the waterstone surface to refresh it.

Step 3

Rinse the waterstone to remove any debris.

Please Note The lapping disc should only be used to refresh the surface for waterstones that are 2000 grit or less. For finer grit stones, Shapton recommends the Naoru Cast Iron Lapping System.