

## 17700 Coronet Envoy and Regent Tool Shelf

Version 3.1  
October 2020

### Assembly



Begin assembly of Tool Shelf from point 8.5 in the 'Assembly' section of the main Coronet Envoy and Regent Manual.

Turn the lathe bed upside down, as shown in Fig 1.1.

Place one of the legs on the bed as shown in Fig 1.2 and secure in place using 3 M10 x 30 mm screws, washers and spring washers. Ensure the spring washer is placed between the washer and the screw head as shown in Fig 1.2.

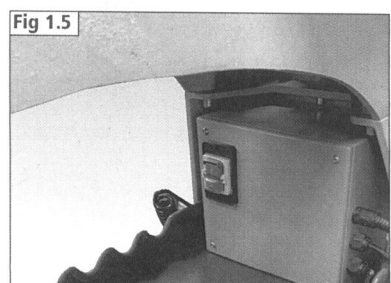
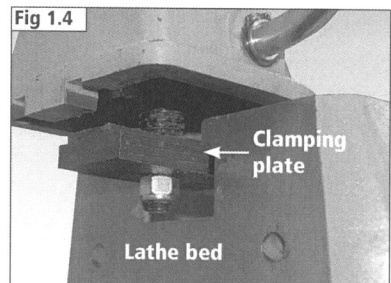
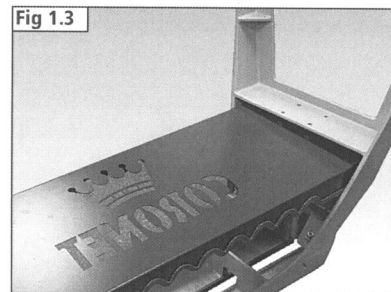
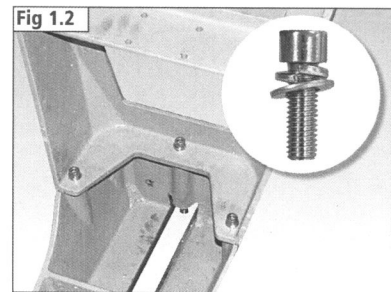
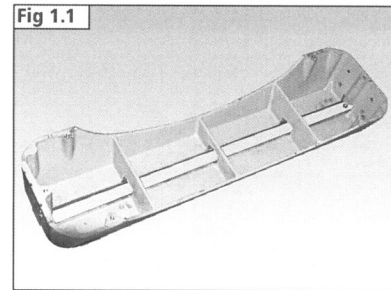
Place the tool shelf into position as shown in Fig 1.3, ensuring it is in the correct orientation to the legs.

Repeat the process to assemble the remaining leg to the opposing end of the lathe bed.

Place the assembled bed, legs and tool shelf upright.

Re-install the tool rest holder, tailstock and headstock, ensuring the locking levers and shafts are loosened to allow the clamping plates to be refitted to the bed as shown in Fig 1.4.

Place the electrical enclosure box over the holes in the leg and tool shelf closest to the headstock as shown in Fig 1.5.



# Assembly

Next, attach the electrical enclosure box and tool shelf to the machine legs using 4 M6 x 25 mm socket pan head screws using a 4 mm hex wrench, as shown in **Fig 1.6**.

Using equal fixings, attach the opposing end of the tool shelf to the opposite leg, as shown in **Fig 1.7**.

**Note: The main Coronet Envoy and Regent manual can now be resumed from Fig 8.13 in the 'Assembly' section.**

