

# DRILL PRESSES

## 13" - 20" DRILL PRESSES

MODELS: 30-120, 30-230, 30-240



Chuck Key Holder



16 Spindle Speeds  
200-3,630 RPM



Model 30-120



Model 30-230



Model 30-240

| MODEL             | 30-120         | 30-230         | 30-240            |
|-------------------|----------------|----------------|-------------------|
| Swing             | 13"            | 17"            | 20"               |
| Type              | Bench          | Floor          | Floor             |
| Motor             | 1/2 HP         | 1 HP TEFC      | 1 HP TEFC         |
| Chuck Size        | 5/8"           | 5/8"           | 3/4"              |
| Drilling Capacity | 5/8"           | 1"             | 1"                |
| Spindle Travel    | 3-1/8"         | 3-1/8"         | 4-3/4"            |
| Spindle Taper     | MT-2           | MT-3           | MT-3              |
| Speeds            | 16             | 16             | 12                |
| Speed Range       | 220 - 3600     | 200 - 3630     | 150 - 4200        |
| Quill Diameter    | 2-3/16"        | 3"             | 3"                |
| <b>OVERALL</b>    |                |                |                   |
| Table             | 11-13/16"      | 14" x 14"      | 16-1/2" x 18-3/4" |
| Table Tilts       | 45°            | 45°            | 45°               |
| Table Rotates     | 360°           | 360°           | 360°              |
| Column Diameter   | 2-3/8"         | 3-3/16"        | 3-5/8"            |
| Height            | 39"            | 64-3/8"        | 68"               |
| Weight            | 121 lbs        | 188 lbs        | 318 lbs           |
| Chuck Key Holder  | Yes            | Yes            | Yes               |
| Light             | No             | Yes            | Yes               |
| <b>WARRANTY</b>   | <b>5 Years</b> | <b>5 Years</b> | <b>5 Years</b>    |

### Accessories:



Drill Press Vises  
3" #93-010  
4" #93-020  
5" #93-030  
6" #93-040

### Mortising Attachment



Model #29-201



Mortising Chisels  
1/4" #29-914  
5/16" #29-915  
3/8" #29-913  
1/2" #29-912

### Models: 30-120, 30-230, 30-240

- Large Cast Iron Handles**  
*These handles do not bend or loosen and are made of solid cast iron for better comfort*
- Rack and Pinion Table Height**  
*Adjusting table height is easy with the turn of a handle*
- Clutch Depth Stop**  
*Set your drill depth easily and accurately; great for repeatable drilling*
- Table Tilt**  
*The table tilts to 45° right or left*
- Table Slots**  
*Tables have slots for quick mounting of your jigs, vises and fixtures*
- Powerful Motors**  
*Powerful motor providing plenty of torque for all types of drilling*
- Solid Steel and Cast Iron Construction**  
*Rugged heavy duty construction for vibration-free operation*

**Includes:** Convenient Chuck Key Holder, Large Cast Iron Handle and Speed Selection Chart